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In the Specification:

Please add the following new paragraph after paragraph [0025]

[0025A] FIG. 3 is a schematic view of a two-drum type winder with core chucks engaging winding core ends.

Please amend paragraph [0026] as follows]

[0026] In the following figures, the parts corresponding to one another have been designated by the same reference numerals. In the two-drum winder 20, shown schematically in FIG. 3, narrower component webs are slit with slitter blades from a web unwound from a machine reel and are wound into customer rolls 22 placed side by side on two winding drums 24, 25. The rolls 22 are formed on winding cores 10. Core chucks 26 engage the winding core ends.
As shown in the figures, a cut 12U that deviates from a perpendicular cutting line has been made in one end 11A of a winding core, or a roll core 10, which cut 12U is placed against an end 11B of a roll core 10, as a mating cut 12N, situated against it in end-to-end relationship, thereby forming, in a way, a male grooving 12U and a female grooving 12N, which couple the ends 11A, 11B of the roll cores 10 to each other such that their center lines of rotation remain on the same line during the time of winding.